



Thank you for your purchase of a Blast Zone inflatable Jumper/Slide. This device is designed for any one, or a combination of, the following: Bounce, Slide, Climb and/or interactive play. This Device is in compliance with ASTM Practice F 1193. Your Blast Zone® Inflatable is designed for safety and durability. In order to ensure safe play, and maximize the life of your inflatable, read all instructions carefully before use. Blast Zone® inflatables are designed for continuous airflow. This means that pin holes, bubbles and air leakage are required for proper function. While the item has specific weight and user recommendations, always monitor usage. Differentiation in the weight and play habits of users may affect capacity.

For power requirements, please refer to the specifications listed on the Motor(s)/Blower(s) included with your device. The quantity and power ratings of the blowers required will be included with the inflatable kit, and will be indicated as well by the quantity of inflation tubes on the device. Blast Zone inflatables generally require at minimum 1HP motor, and inflation must be firm to the touch.

**For the latest motor specifications for a specific device, please refer to [www.blastzonebounce.com](http://www.blastzonebounce.com), or contact us at 877-889-4685.**

## Safety Precautions

Blast Zone® inflatables incorporate numerous safety features. Always obey safety precautions listed within these instructions and on the warning label. If a child's actions appear unsafe for the child, or the inflatable toy, cease behavior immediately. This is an electrically operated product, so all precautions should be taken to prevent electric shock. This inflatable device must be set up and monitored by at least one trained adult operator at all time. The unit must be properly anchored at all times, and the addition of sand or water bags to the stakes is recommended. **DO NOT OPERATE THIS PRODUCT IN WINDS OVER 15MPH**, or in any extreme or wet weather conditions. Always inspect and log inspection results before operation of your inflatable device.

This instructional manual does not purport to account for all safety guidelines associated with use and operation of the product. It is the operator's responsibility to establish and follow safety protocol associated with the environment and use of this product, as well as to comply with any regulatory requirements and any local jurisdictions. Common sense safety practices must be followed at all times. For maximum user specifications, refer to the guidelines listed on the device. Operators must always follow the ASTM practice for operation of inflatable amusement devices, currently F 2374.



Use only Under Adult Supervision.



Never leave children unattended at any time.



Obey precautions on product warning label at all times.



Keep unit away from heat and open flame at all times. Material will burn or melt when in contact with flame or heat.



Children should not use this product if they have any existing medical conditions such as, but not limited to: Neck, back or joint injuries, heart problems, asthma, bronchitis, circulatory problems or other health concerns. Always consult a physician if you have any concerns.



Ensure electrical source is safe and stable before operation.



Keep children away from blower. The blower is not a toy.



Do not insert fingers, toes, etc. into the blower, or it may cause injury.



Do not insert foreign objects into the blower. This will cause damage.



Do not bring sharp objects into play area.



Do not eat in play area.



Do not smoke in play area.



Users may not play on the front step.



Users may not play, climb or pull upon walls or safety enclosures.



Entrance must be kept clear of onlookers so operator has a clear view.



Users may not mount device during inflation.



Operator must incorporate use of whistles or other devices to signal misbehavior.



Pre-use inspection must be performed and documented before use.



In case of blower malfunction, tighten blower vent and evacuate play area immediately.



Do not use in rain, strong wind or extreme weather conditions. As a general rule, Inflatable should not be used during wind speeds over 15mph.



When using slides, never slide head first. Always make sure slide is clear of others before sliding.



Never stand up on slide platform.



Do not leave unit inflated or outside when not in use. Prolonged exposure to sun or strong weather will destroy fabric.



Avoid rough play, bodily contact, dropkicks, etc. Rough play is dangerous for children and can damage the unit.



Do not use in direct sun in temperatures above 90 degrees Fahrenheit. Direct exposure to sun can heat surfaces to unsafe temperatures for play.

# Setup

This product must be set up and supervised by an adult. Use only on grass or soft surfaces. Do not use on concrete, asphalt, etc. without padding. If needed, operator(s) of this device shall provide protective ground cover, and any crowd management devices, barriers, gates, etc. Always make sure the ground is debris-free before setup, and never drag across rough surfaces.



Unroll product on a suitable, dry, soft and debris-free surface.



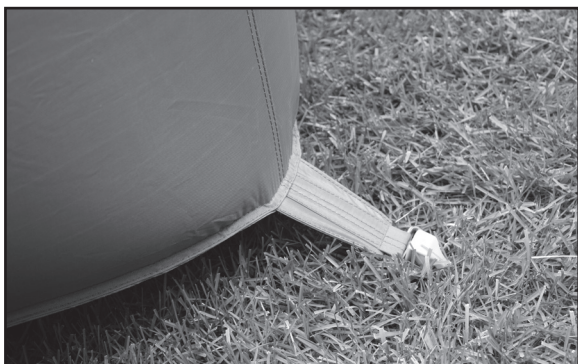
Connect blower(s) to the long inlet, and tie securely. (If your inflatable has an outlet tube, tie this shut before inflating)



Anchor the blower to the ground using the stakes provided. Do not use the blower near water or in wet conditions (position the blower so it is away from any over spray, puddles, wet players, etc). If the blower becomes wet, discontinue use until it is dry. If your blower is equipped with a GFCI near the plug and the blower shuts off, please check the GFCI to resume power. Do not allow any players into the inflatable before it is fully inflated and anchored.



Plug in and start the blower; your unit will inflate within a couple minutes. You must leave the blower running the entire time the inflatable is being used. You will hear air "breathing" out of seams and fabric. This is intentional to allow air to escape.



Once inflated, anchor the inflatable product to the ground using the stakes provided. Never use the inflatable without anchoring it to the ground. Most inflatable injuries are caused by wind gusts. Never use your inflatable in situations where wind may affect play.



If your inflatable requires water attachments, attach the hoses in the correct configuration to the inflatable.

- a. Attach a standard garden hose to the inlet of the sprayer assembly.
- b. Slowly open the valve on your garden hose, allowing only enough water for proper use of the item. Limiting water saves natural resources, and protects the sprayer assembly from damage caused by too much pressure.

## Take Down Instructions

It is **EXTREMELY IMPORTANT TO STORE THE INFLATABLE DRY!** Ensure that all the players have left play area. Remove any loose articles or debris from play area. Empty any water from water units while still inflated. Allow the unit to continue to run until thoroughly dry. Turn off, and unplug blower. Once product is fully deflated, fold & store in cool, dry area.

### **NEVER STORE YOUR INFLATABLE WITHOUT THOROUGHLY DRYING.**

- To thoroughly dry your inflatable, turn off all sprayers, and deflate the unit. Dump All standing water from the unit and shake dry.
- Once the unit is dry, re-attach the blowers, and re-inflate the unit. Your unit will begin to dry from the inside-out. This is critical to avoiding issues such as mold and mildew, and to prolonging the life of your Blast Zone® inflatable.

## Important Care Instructions

In order to maximize usage, care instructions must be followed.



Environmental factors such as prolonged exposure to sun, water, heat or cold will destroy inflatables, so the inflatable must not be left outside when not in use.



Inflatables **MUST** be stored dry, or mold will develop and cause irreparable decay to the material. Please note this will void your warranty. Units left outside in humid environments will develop mold as well. Refrain from storing your item in airtight containers, as mold/mildew may develop.



Maximum weight limits must be obeyed at all times, or the unit may fail.



Do not use harsh chemicals to clean your inflatable. Soap and water may be used sparingly.



Seams and splits can be repaired utilizing a needle and strong thread (not included). The patch kit included is suitable for minor repairs.



To repair, deflate the product thoroughly, and ensure the surface is dry. Cut patches to sizes suitable for repair. Apply glue on both the repair patches, and the damaged surface. For larger punctures and rips, the unit can be repaired using the included patch and strong thread.



Your Blast Zone® bouncer is designed with inner stitching and constant air flow, so the unit is still functional with small holes. If outside stitching separates, stitches can be repaired using common thread. Thanks to inner stitching, the inflatable will still work.

# Troubleshooting

## **THERE IS WATER INSIDE THE BLADDER OF MY UNIT**

To remove water, pick up your inflatable in a manner to direct water toward the short tube in the back of the inflatable. The water will run out of this tube. Once the water is out, re-inflate the inflatable with the short tube open, and **DO NOT ALLOW ANY PLAYERS INSIDE**. The airflow will dry the inflatable from the inside out, prolonging the life of the inflatable. **NEVER** store wet.

## **THE UNIT DOES NOT STAY INFLATED**

Make sure the fan is on, attached to the long tube of the inflatable and running continuously while the inflatable is being used. Make sure the deflation valve (short tube) is tied shut during use. Make sure the weight of users does not exceed manufacturers specifications.

## **MY INFLATABLE DOES NOT FIT IN ITS CASE**

Make sure that all the air is out of the inflatable. Fold the inflatable over every 24 inches, pressing extra air out. Once the inflatable is folded over multiple times to one long run of approximately 24" wide, roll the inflatable from one end to the other, into a "sleeping bag shape," continuing to push excess air out.

## **THERE IS A PUNCTURE HOLE IN MY INFLATABLE**

The best way to permanently patch a hole is to use strong thread or fishing line to sew the included patch(s) over the hole. Using glue is a short-term fix only, and may not last.

## **THERE IS AIR AND/OR BUBBLES COMING OUT OF MY INFLATABLE**

This is normal. Air must escape for the inflatable to function properly.

## **I HEAR A HISSING NOISE**

This is normal. Air must escape for the inflatable to function properly, which may cause a hissing noise.

## **DO WATER SLIDES WORK DRY?**

Water slides slide much better wet. Some items have features that may be used wet or dry.

## **I FEEL LIKE MY WATER PARK WASTES WATER**

Very little water is required to make the slides function. Blast Zone Water Parks have flow restriction, but you may also adjust your water flow at the hose faucet, to allow just enough water for the slides to function.

## **WATER ESCAPES FROM THE SPLASH AREA OF MY INFLATABLE**

This is normal.

## **CAN I STORE MY INFLATABLE OUTSIDE?**

No, you must store your inflatable every day. Weather conditions will destroy your inflatable if it is left out.

## **CAN ADULTS USE BLAST ZONE RESIDENTIAL INFLATABLES?**

Yes, but only if the adult is under the recommended user weight.

## **MY BLOWER IS NOT WORKING**

Make sure you are using standard 110 power. Blast Zone blowers do not function on 220. If your Blower is equipped with a GFCI on the plug, make sure the GFCI is on, not in Test Mode. Check your outlet to make sure it is on.

# **BLAST ZONE® TWO (2) YEAR LIMITED WARRANTY**

## **(Commercial Inflatables)**

Blast Zone® Commercial/Rental Grade Inflatables are warranted to be free of defects in material and workmanship for Two (2) Years from date of purchase. In order to establish eligibility, your original order number will be required. In the rare case of defect, products covered by this Blast Zone® Limited Warranty will be repaired or replaced at no cost to you. Blast Zone® will, at its election, replace or make appropriate adjustment or repair to the product where Blast Zone® inspection discloses any defects in material and workmanship occurring in normal usage within Two (2) Years after purchase. Please note that in order to expedite processing, in some circumstances it may be necessary for you to send photographs of the product for Blast Zone® evaluation, or to cut off and return your product's blower tube to Blast Zone®. If return shipping of a product covered under this Limited Warranty is required, Blast Zone® will pay the reasonable charges for such shipping at no cost to you. Products requiring replacement will be replaced with the same product, or a similar product of equal or greater value.

This Limited Warranty Shall Not Apply To Any Blast Zone® Product:

- Subject to misuse, whether due to intentional acts, common negligence, or accident.
- That is not operated in accordance with the printed instructions that accompany the product.
- That has been operated beyond the rated capacity of the product or in extreme weather conditions.
- That has been repaired or altered by anyone other than Blast Zone®.
- Material Punctures
- Where timely written notice of defect has not been received by Blast Zone®. (see below)
- That develops mold or mildew because it was stored wet. (*IMPORTANT: It is crucial that all products and items, especially water parks, be STORED DRY. Mildew or mold may develop if stored wet and this Limited Warranty does not cover the presence of mild or mildew due to improper care or storage.*)

How To Obtain Warranty Service:

DO NOT RETURN TO STORE To obtain warranty service, please send WRITTEN NOTIFICATION of defect WITHIN 30 DAYS OF DISCOVERY of such defect to: Blast Zone® Limited Warranty, P.O. Box 277, Benicia, CA 94510. For any questions, please contact Blast Zone® by calling (877) 889-4685, emailing [service@vortexco.com](mailto:service@vortexco.com), or writing to Blast Zone® at the address above. Replacements may take up to four (4) weeks for delivery. Please be prepared to provide us with your original order number. In some circumstances, the retailer's warranty may supersede Blast Zone's® Limited Warranty. Under those circumstances, you may be required to contact your Blast Zone® retailer. Please contact us and we will instruct you on how to proceed.

**Note:** Blast Zone® Inflatables are designed to release air pressure through the seams and material. It is normal to feel or hear air escaping or see bubbles in water parks. Pin holes are a normal part of the manufacturing process, and are not cause for concern.

The sole and exclusive remedy of the buyer under this Limited Warranty is Blast Zone's® obligation to repair or replace the product at no cost to the buyer for Two (2) Years from the purchase date, provided that buyer shall notify Blast Zone® in writing of such defect within Thirty (30) Days of the discovery of such defect. Such writing shall describe nature of defect and include original order number to confirm eligibility. In the absence of such timely notice, buyer shall be barred from this or other remedies.

THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. BLAST ZONE® EXPRESSLY DISCLAIMS ANY WARRANTY AS TO MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSES OF BUYER. TO THE EXTENT THAT SOME STATES DO NOT PERMIT FOR THE DISCLAIMER OF IMPLIED WARRANTIES, ANY SUCH WARRANTIES THAT ARISE ARE EXPRESSLY LIMITED IN DURATION TO ONE (1) YEAR FROM THE DATE OF PURCHASE.

BLAST ZONE® EXPRESSLY DISCLAIMS ANY LIABILITY FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, LOSS OF BUSINESS PROFITS, BUSINESS INTERRUPTION, DOWNTIME, OR OTHER MONETARY LOSS) BEYOND SHIPPING COSTS FOR COVERED PRODUCTS.

Some states do not allow for the exclusion or limitations on how long an implied warranty lasts, or the exclusion or limitation of special, incidental or consequential damages, so these limitations and exclusions may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

This Is Blast Zone's® Exclusive Commercial/Rental Grade Inflatable Written Warranty

### BLAST ZONE® RETURN POLICY

Blast Zone® is committed to ensuring customer satisfaction with its products, but please note that Blast Zone® does not provide "Free Rentals." Our product return policy is explained below:

**New Products In Unopened Packaging:** New, unused products or items with unopened packaging may be returned for refund. Returns of these products may be subject to a restocking fee equivalent to 20% of the purchase price.

**New Products In Opened Packaging:** New products or items that have been opened are eligible only for exchange.

**Used Products:** Blast Zone® DOES NOT provide refunds for products or items that have been opened or used.

**Note:** In some circumstances, the retailer's return policy may supersede Blast Zone's® Return Policy. Under those circumstances, you may be required to contact your Blast Zone® retailer.

# **ELECTRIC BLOWER WARRANTY**

## **BLAST ZONE® ONE (1) YEAR LIMITED WARRANTY**

Blast Zone® Electric Blowers are warranted to be free of defects in material and workmanship for One (1) Year from date of purchase. In order to establish eligibility, your original order number will be required. In the rare case of defect, Blowers covered by this Blast Zone® Limited Warranty will be repaired or replaced at no cost to you. Blast Zone® will, at its election, replace or make appropriate adjustment or repair to the Blower where Blast Zone® inspection discloses any defects in material or workmanship occurring in normal usage within One (1) Year after purchase. Please note that in some circumstances it may be necessary for you to return the Blower to Blast Zone® for evaluation. If return shipping of a Blower covered under this Limited Warranty is required, Blast Zone® will pay the reasonable charges for such shipping at no cost to you. Electric Blower Units requiring replacement will be replaced with the same unit or a unit of equal or greater value.

This Limited Warranty Shall Not Apply To Any Blast Zone® Electric Blower:

- Subject to misuse, whether due to intentional acts, common negligence, or accident.
- That is not operated in accordance with the printed instructions that accompany the product.
- That has been repaired or altered by anyone other than Blast Zone®.

How To Obtain Warranty Service:

**DO NOT RETURN TO STORE** To obtain warranty service, please contact Blast Zone® by, calling: (877) 889-4685, e-mailing: [service@vortexco.com](mailto:service@vortexco.com), or writing: Blast Zone® Limited Warranty, P.O. Box 277, Benicia, CA 94510. Replacements may take up to four (4) weeks for delivery. Please be prepared to provide us with your original order number. In some circumstances, the retailer's warranty may supersede Blast Zone's® Limited Warranty. Under those circumstances, you may be required to contact your Blast Zone® retailer. If you have any questions, please contact us and we will instruct you on how to proceed.

The sole and exclusive remedy of buyer under this Limited Warranty is Blast Zone's® obligation to repair or replace the Electric Blower at no cost to the buyer for One (1) Year from the date of purchase. **IMPLIED WARRANTIES INCLUDING THAT OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY LIMITED IN DURATION TO THE DURATION OF THIS LIMITED WARRANTY. BLAST ZONE® EXPRESSLY DISCLAIMS ANY LIABILITY FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES BEYOND SHIPPING COSTS FOR COVERED PRODUCTS.**

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of special, incidental or consequential damages, so these limitations and exclusions may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

This Is Blast Zone's® Exclusive Electric Blower Written Warranty

### **LIMITATION OF LIABILITY, EXCLUSION, DISCLAIMER:**

Vortex International Enterprises or any of its subsidiaries may not be held liable for any breach of contract, fiduciary duty, negligence, negligent design, negligent manufacturing, failure to warn for defects in design, materials or workmanship, under any statute, consumer protection legislation, or any regulations passed there under, or for absolutely any other potential cause of action or absolutely any other basis upon which liability may otherwise be found, is strictly limited, without exception, to repair or replacement of the product, at our sole discretion. In no way shall Vortex be responsible for incidental, consequential, resultant or contingent damages of absolutely any type, whatsoever, whether these damages were cause or incurred by our breach of contract or negligence or by any other cause whatsoever. If any part of this warranty, exclusion, disclaimer and limitation of liability clause is determined to be invalid or unenforceable in whole or in part, such invalidity or unenforceable provision will attach only to such provision or part thereof and the remaining part of such provision and all other provision will continue in full force and effect. Vortex reserves the right to change or modify this product within reason without notice, and without obligation to modify existing products.

## **WARNING:**



No Sharp Objects



No Glasses



No Jewelry



No Shoes



No Rough Play



No Extension Cords



# PRE-USE INSPECTION CHECKLIST

RENTER INITIALS	OPERATOR INITIALS	RESPONSIBILITY	NOTES
		INFLATABLE IS CLEAN AND DEBRIS-FREE	
		INFLATABLE IS FREE OF ANY LARGE OPENING IN SEAMS OR MATERIALS	
		SET UP AREA IS SOFT AND DEBRIS-FREE	
		SET UP AREA IS FLAT/SUITABLE FOR INFLATABLE	
		SET UP AREA IS FREE OF POWER LINES, SPRINKLERS AND OTHER HAZARDS	
		INFLATABLE IS CONNECTED TO GFCI	
		TARP IS SET UP UNDER INFLATABLE	
		RENTER AND OPERATOR ARE INFORMED OF PLAY RULES	
		RENTER AND OPERATOR ARE INFORMED OF OPERATING RULES	
		INFLATABLE IS IN AREA THAT IS VISIBLE TO ADULTS AND OPERATOR(S)	
		PLAYERS MEET CRITERIA	
		ENTRANCE/EXIT ARE EASILY ACCESSIBLE AND FREE OF ONLOOKERS	
		PLAYERS ARE OF COMPATIBLE AGE, SIZE, ETC.	
		PLAYERS ARE OVER 3 YEARS OF AGE, UNLESS MANUAL SPECIFIES OTHERWISE	
		PLAYERS ARE UNDER 150 LBS. EACH	
		PLAYERS ARE NOT WEARING JEWELRY, GLASSES, SHOES OR OTHER HAZARDS	
		WEATHER MEETS REQUIRED CONDITIONS (NO RAIN, WINDS OVER 15 MPH, ETC.)	
		INFLATABLE IS ANCHORED SECURELY USING APPROVED ANCHORING METHODS	
<b>SAFETY PRECAUTIONS - INCASE OF FAILURE, EXTREME WEATHER OR REASON FOR EVACUATION:</b>			
		ALL PATRONS ARE IMMEDIATELY REMOVED FROM INFLATABLE	
		BLOWER AND INFLATABLE ARE IMMEDIATELY SHUT DOWN AFTER USERS ARE REMOVED FROM AREA AND AWAY FROM UNIT	

I have read and understand the rules of operation. I agree there are dangers in the use of inflatable toys, and agree that this item is in good condition and riders and renters are qualified to use and operate this product.

Renter: \_\_\_\_\_ Date: \_\_\_\_\_

Operator: \_\_\_\_\_ Date: \_\_\_\_\_

\*\*\*Please make copies of this page before writing on it\*\*\*



# MAINTENANCE INSPECTION CHECKLIST

The tasks listed on this sheet should be completed before and after each use of the inflatable.

DATE	RESPONSIBILITY	NOTES
	All seams are strong and complete	
	The unit is clean and debris-free	
	There are no holes in the inflatable or netting	
	The blower(s) is/are the correct blower(s) for this inflatable	
	The blower(s) is/are functioning properly	
	All stakes are in good, usable condition	
	All accessories are in good usable condition	
	All warnings and instructions are visible and legible	
	The blower is clean and free of dust, etc.	
	Internal membranes are functioning properly	
	There are no visible hazards or faults other than listed	
	There is no moisture present in, or on, the inflatable	
	There is no moisture present in, or on, the blower	

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**For the most up-to-date version of our operating guidelines,  
please visit [www.blastzonebounce.com](http://www.blastzonebounce.com)**

**Blast Zone®**  
PO Box 277 Benicia, CA 94510 USA